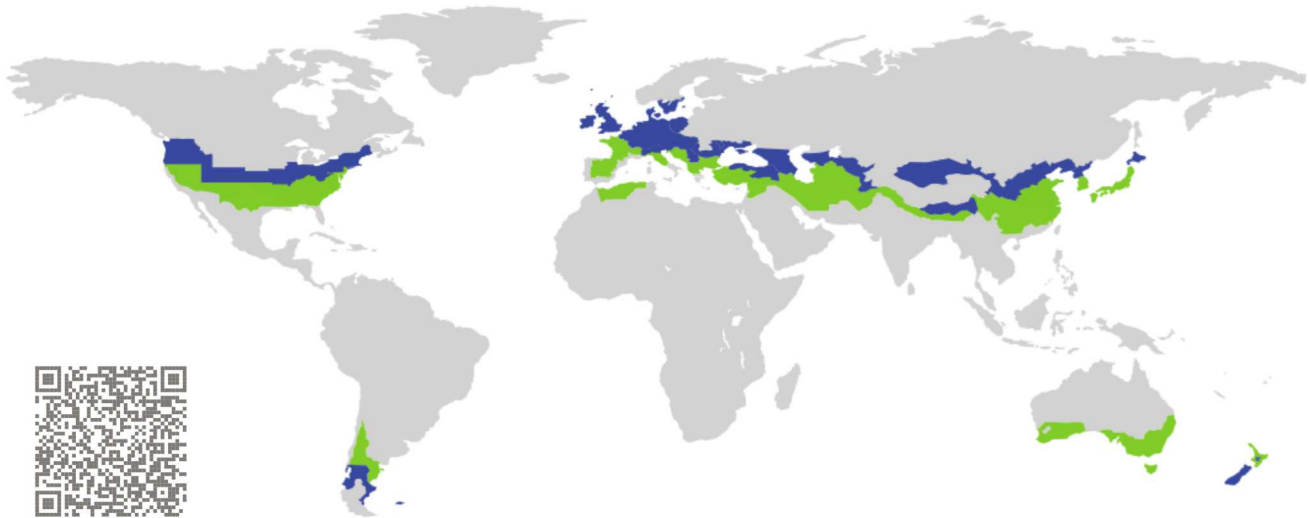


CERTIFICATE

Certified Passive House Component

Component-ID 0636wi03 valid until 31st December 2025

Passive House Institute
Dr. Wolfgang Feist
64283 Darmstadt
Germany

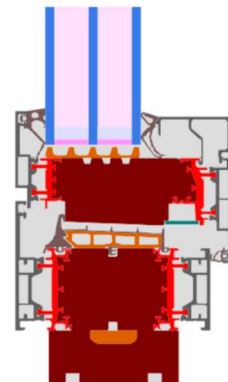


Category: **Window Frame**
Manufacturer: **PURAL GmbH & Co.KG,**
Riedstadt-Erfelden,
Germany
Product name: **eco90**

This certificate was awarded based on the following criteria for the cool, temperate climate zone

Comfort $U_W = 0.77 \leq 0.80 \text{ W}/(\text{m}^2 \text{ K})$
 $U_{W, \text{installed}} \leq 0.85 \text{ W}/(\text{m}^2 \text{ K})$
with $U_g = 0.70 \text{ W}/(\text{m}^2 \text{ K})$

Hygiene $f_{Rsi=0.25} \geq 0.70$



Passive House
efficiency class

phE

phD

phC

phB

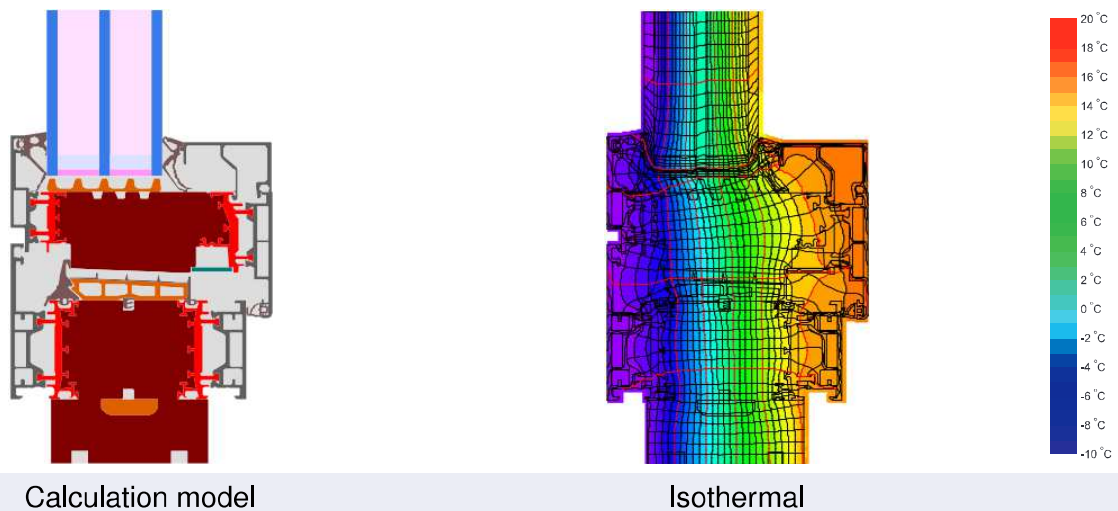
phA

cool, temperate climate



**CERTIFIED
COMPONENT**

Passive House Institute



Description

Thermally broken aluminum frame with PU-foam core (0,051 W/(mK)). Pane thickness: 44 mm (4/16/4/16/4), Rebate depth: 15/18 mm.

Explanation

The window U-values were calculated for the test window size of 1.23 m × 1.48 m with $U_g = 0.70 \text{ W}/(\text{m}^2 \text{ K})$. If a higher quality glazing is used, the window U-values will improve as follows:

Glazing	$U_g =$	0.70	0.64	0.58	0.52	W/(m ² K)
		↓	↓	↓	↓	
Window	$U_W =$	0.77	0.74	0.70	0.66	W/(m ² K)

Transparent building components are classified into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge, and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification can be found on www.passivehouse.com and passipedia.org.

Validated installations

Formwork blocks (operable)		Lightweight timber (operable)		Exterior insulation and finishing system (EIFS) (operable)	
Ψ_{install}	W/(m K)	Ψ_{install}	W/(m K)	Ψ_{install}	W/(m K)
Top	0.002	Top	0.023	Top	0.007
Side	0.002	Side	0.023	Side	0.007
Bottom	0.008	Bottom	0.025	Bottom	0.023
$U_{W,\text{installed}} = 0.78 \text{ W/(m}^2 \text{ K)}$		$U_{W,\text{installed}} = 0.84 \text{ W/(m}^2 \text{ K)}$		$U_{W,\text{installed}} = 0.81 \text{ W/(m}^2 \text{ K)}$	

Frame values			Frame width	U-value frame	ψ -glazing edge	Temp. Factor
			b_f	U_f	Ψ_g	$f_{Rsi=0.25}$
			mm	W/(m ² K)	W/(m K)	[-]
Flying Mullion	(FM1)		134	0.78	0.029	0.75
Bottom	(OB1)		147	0.79	0.028	0.76
Top	(OH1)		142	0.70	0.028	0.76
Lateral	(OJ1)		142	0.70	0.028	0.76
Spacer: SWISSPACER Ultimate			Secondary seal: Polyurethan			

